

Lithium Brine Projects: there is a resource, but is there a reserve?



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## Lithium Brine Projects - Stages

Geologic Model Recoverable volume In-situ grade Classification Preliminary Dynamic model Produced brine composition Economics

o Pilot test for L brine extraction Detailed Dynamic Model Conversion of resource to

reserve

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# **Brine Resource Estimation**

#### What is the challenge?

- <u>Dynamic</u> Resource Brine moves...
- Resource Volume Aquifer volume and specific yield
- Permeability governs rate of extraction
- Once the pump is on; the system is ON!
- Weather plays major role
- Sampling storage
- Spent brine disposal





#### CIM Definition of Mineral Reserve (May 20, 2014)

A Mineral Reserve is the economically mineable part of a Measured and/or Indicated Mineral Resource. It includes diluting materials and allowances for Iosses, which may occur when the material is mined or extracted and is defined by studies at Pre-Feasibility or Feasibility level as appropriate that include application of Modifying Factors. Such studies demonstrate that, at the time of reporting, extraction could reasonably be justified.



#### **Resources and Reserves**



# Extractability

- Brine aquifer characteristics
  - Characteristic porosity
  - Specific yield
  - Transmissivity
  - Heterogeneity of stratigraphy
  - Grade distribution





## **Extractable reserve**



Reserve base subject to an in-situ recovery factor

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#### **Extractable Reserve**



- In-situ recover factor derived from QP judgement and calibrated dynamic model
- Immature vs. mature salars
- High P<sub>t</sub> and low S<sub>y</sub>
  hydrostratigraphic layer(s) may
  not be appropriate to include as
  potentially extractable resource

# Numerical Groundwater Model for Brine Projects

Numerical model is used for brine projects as "dynamic" resource model to support mineral reserve estimates.

Model predicts:

- Extracted brine volume over time
- Brine chemistry in time



#### **Numerical GW Model Applications**







## **Production schedule definition**



- Defines extracted brine volume and grade to meet production expectations
- Defines number of production wells, individual pumping rates, and well locations during exploitation
- Defines CapEx and OpEx during life of mine



### Production schedule should

- Account for process losses associated with LCE and/or KCI production
- Incorporate concurrent fresh water extraction from the salar
- Include process residuals (e.g., spent brine) that remain or are re-introduced to the salar



## **Cut-Off Grade**

The lowest grade of mineralized material considered economic; used in the calculation of the ore reserves in a given deposit.

- Variables:
  - In-Situ Losses
  - Ex-Situ Losses
  - Product Pricing
  - OPEX



# Cut-Off Grade - Example

Target Sales Price	\$	8,000	\$/t LCE		
Process Cost	\$	2 200	\$/†1CF		
Fixed tail	Ψ	100	ma/l		
	40,000 I LCE / yr				
LCE - Li conv		5.28			
Prod Volume		7,575,758	kg Li/yr		
			-		
Average Li Conc	500 mg Li/L Brine				
Average Li Conc	0.0005 kg Li /L Brine				
Brine to achieve target	15,	151,515,152	L brine per year		
		43,290,043	L brine p	er day (350 day)	
Max Plant Throughput	43,290 cubic meters raw brine per day				
Annual Prod Cost	\$	88,000,000			
Prod cost/L brine		0.005808			
Breakeven Grade Li		238	ma/l		
Recovery		58%			
Produced LCF		11 000	t/vr		
	¢	11,000	t/ уі ¢ /+ L ОГ		
Opex	\$	8,000	\$/TLCE		



## Conclusions

Your mineral reserve estimate should...

 Account for in-situ recovery factors for raw brine extraction from the Salar

Include ex-situ recovery factors which must be offset by additional raw brine extraction

 Be limited to measured and indicated mineral resource classifications  Address spent brine handling and/or process water supply which may impact predicted mine life

Remain economic