

# Mine Water Liability: Evaluating the Risks and Potential Costs

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# Outline

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01

# A (Very) Brief History of Water Quality Concerns at Mine Sites



# Discharge Objectives vs Receiving Water Quality

## Discharges

- Considerations for “acute toxicity” (short term exposure limits)
  - In Canada, “deleterious” according to the Fisheries Act
  - Higher allowable concentrations (e.g. copper 0.3 to 0.6 mg/L)
  - <http://laws-lois.justice.gc.ca/eng/regulations/SOR-2002-222/page-10.html#h-51>

## Receiving Water Quality

- Chronic toxicity
- Lower allowable concentrations (e.g. copper 0.002 to 0.04 mg/L)
- [http://www.ccme.ca/en/resources/canadian\\_environmental\\_quality\\_guidelines/](http://www.ccme.ca/en/resources/canadian_environmental_quality_guidelines/)

Convergence of discharge standards and receiving water quality guidelines is a concern

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## Predicting Water Quality

# Water Quality Predictions

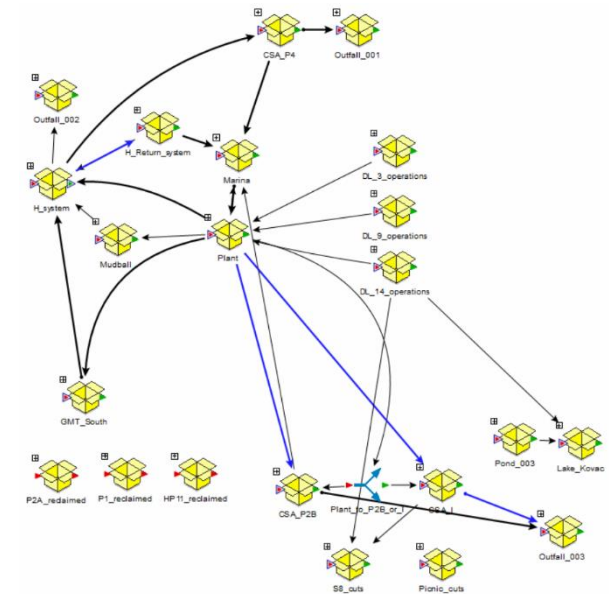
Underpin decisions on water quality management technologies.

Important elements

- Supported by data collection at all stages of project development (including early exploration and metallurgical testing).
- Appropriate at all stages of economic evaluation (including scoping and PEAs).
- Less complex in early stages (e.g. screening level for scoping studies).
- Relies on strong conceptualization of mine facilities (sources) and pathways (surface water and groundwater).
- Reality checks against analogous operations.

# Two General Groups

1. Waste weathering and leaching processes
  - Physical breakdown (suspended solids)
  - Metal leaching (ML).
    - Leaching of soluble minerals
    - Leaching of soluble weathering products
  - More specifically, acid rock (mine) drainage (ARD).
    - Oxidation of sulphide minerals, acid generation, acid neutralization.

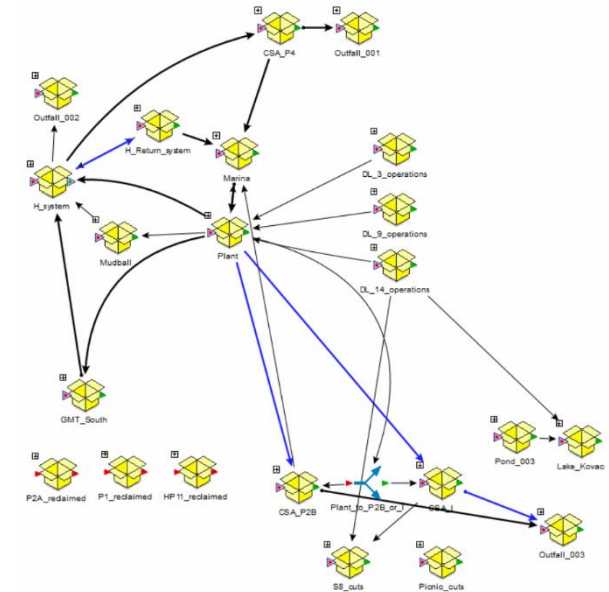




# Two General Groups

## 2. Residual reagent leaching

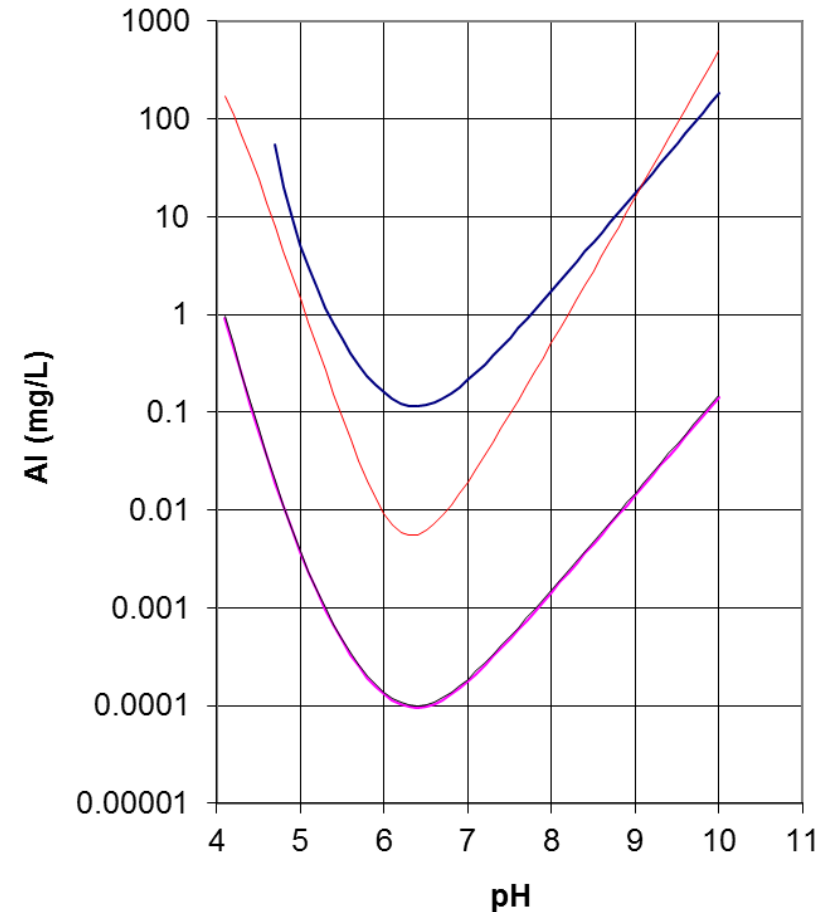
- Explosives residues
- Heap leaching solutions (cyanide, acid)
- Process residues (cyanide, flotation reagents, acid, hydromet)



# Prediction Issues

## Causes of Uncertainty

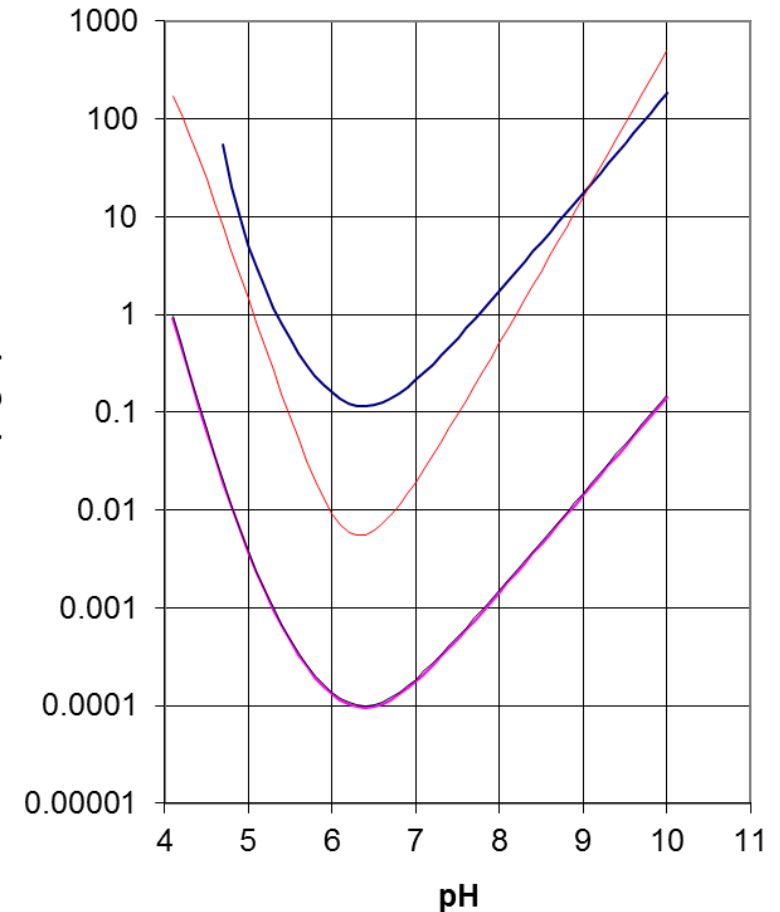
- Incomplete conceptualization of site.
- Predictions of waste weathering rates are commonly based on interpretation of laboratory or pilot scale field tests (scaling issues).
- Understanding of underlying controls remains weak.
- Background water quality and flow poorly characterized
- Need for and use of predictions is not well-defined
  - Different methods serve different purposes.
  - Outputs incorrectly viewed as absolute.
  - Excessive conservatism for regulatory purposes.



# Prediction Issues

## Narrowing Uncertainty

- Thorough initial conceptualization.
- Ground-truthing to full-scale analogs.
- Recognition that different models and methods serve different purposes.
- Appropriate modelling detail for each stage of project evaluation (economic and permitting).
  - Avoid excessive complexity.
  - Pick the right tool for the job.



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# Management Technologies

# Selection of Management Technologies

Technical requirements

Target water quality objectives (generic or site specific)

Maturity of technology

Performance certainty

Regulatory acceptance

Operational vs future costs (bonding)

# Types of Technologies

## Prevent

- Underwater disposal (ML/ARD)
- Alkali blending (ML/ARD)
- Cooling (ML/ARD)
- Reagent selection (processing)
- Explosives management (blasting)

## Control

- Natural covers (soils)
- Artificial covers (membranes)
- Liners
- Water diversions

## Treat

- Passive treatment
- Semi-passive treatment.
- Active treatment

# Underwater Disposal

- Underwater disposal (ML/ARD)
- Alkali blending (ML/ARD)
- Cooling (ML/ARD)
- Reagent selection (processing)
- Explosives management (blasting)

- Strong technical solution for ARD potential.
- Yields very good water quality.
- Very mature technology.
- Accepted as proven by regulators.
- Can have very low long term costs.
- Can be a permanent solution.

- May be unsuitable for oxidized wastes.
- Places burden on permanent geotechnical containment and maintenance of water covers when implemented as artificial impoundments.
- Concerns about permanent water covers.
- Off-limits for natural water bodies.
- Climate change uncertainties for water covers.

# Alkali Blending

- Underwater disposal (ML/ARD)
- Alkali blending (ML/ARD)
- Cooling (ML/ARD)
- Reagent selection (processing)
- Explosives management (blasting)

- Technical solution for ARD potential.
- Can yield very good water quality
- Immature technology
- Can be a permanent solution.

- Not commonly accepted as proven by regulators due to failures.
- Few reliable long term case histories.
- High operational costs for selective handling.
- Can result in double costs due to bonding for ARD uncertainty.



# Soil Covers

## Control

- Natural covers (soils)
- Artificial covers (membranes)
- Liners
- Water diversions

- Limits water contact and possibly air entry.
- Attenuates contact water flows.
- Synergy with reclamation and land forming.
- Well-developed mature technology

- May not eliminate need for other measures (treatment).
- Maintenance required.
- Not a permanent solution.

# Active Treatment

- Strong technical solution for ARD and conventional metals.
- Can meet discharge standards.
- Mature technologies for some parameters.
- Can have very low long term costs (in NPV terms).

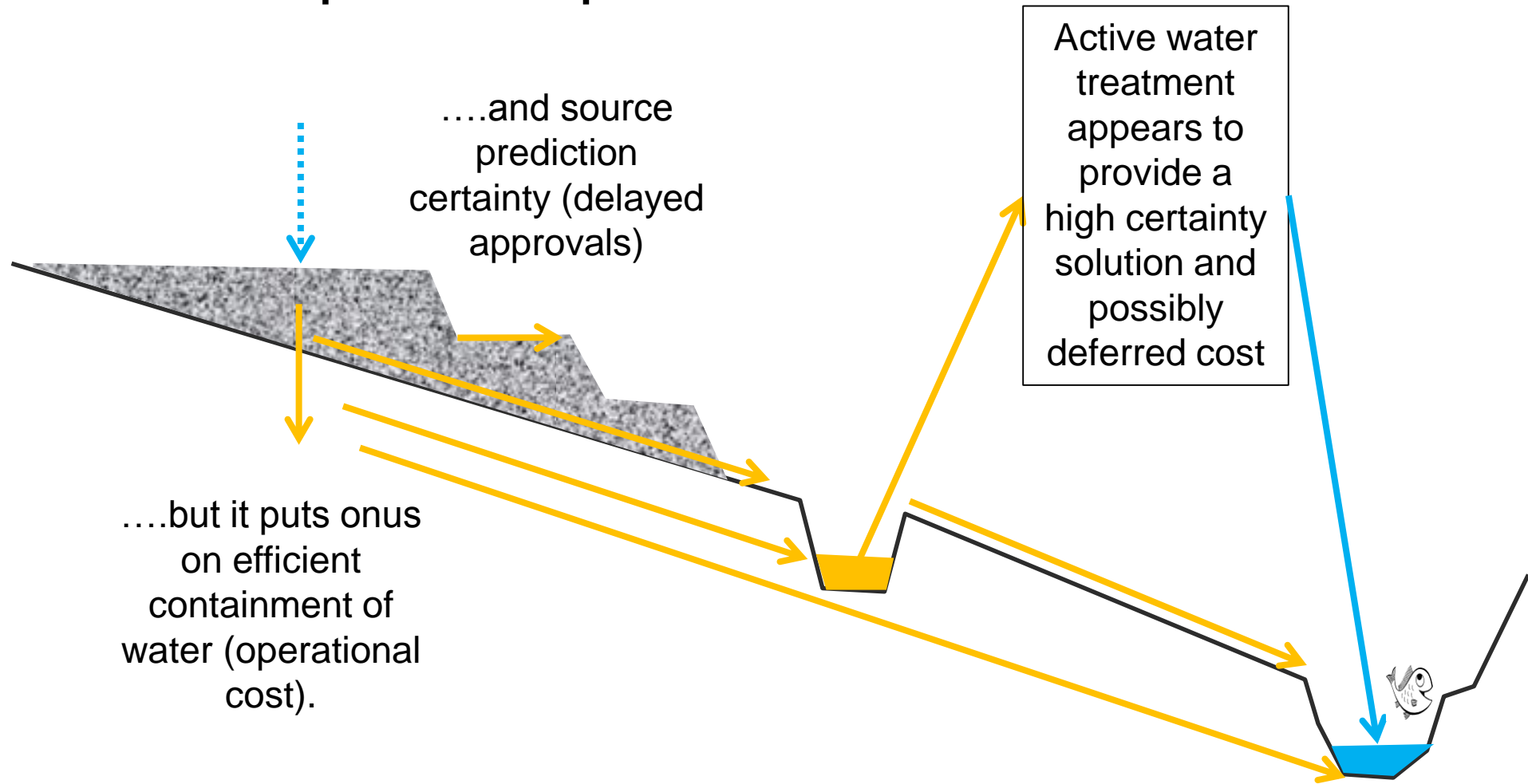
- Passive treatment
- Semi-passive treatment.
- Active treatment

- High costs for some parameters (e.g sulphate).
- Finicky for some parameters using biological processes.
- Requires containment of non-dischargeable waters (surface water and groundwater).
- Disposal of residues (sludges and brines)
- Requires perpetual presence (infrastructure).

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## Implications of Uncertainty

# An Example of Implications



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## Concluding Remarks

# Concluding Remarks

- Cost and schedule implications of water quality management are very commonly missed (or covered too cursorily) in the early stages of economic assessments.
- Scoping level water quality assessments supported by early data collection during exploration can provide strong early feedback to project designs.
- Technology selections need to consider other consequences to costs and permitting risks.

# Thank You

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